

**PRODUCT NAME: KE-445-T****MATERIAL SAFETY DATA SHEET**

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**SECTION 1. COMPANY IDENTIFICATION**

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## COMPANY IDENTIFICATION

MANUFACTURER'S NAME: Shin-Etsu Chemical Co., Ltd.

ADDRESS: 6-1, 2-Chome, Ohtemachi, Chiyodaku, Tokyo, JAPAN

EMERGENCY TELEPHONE NUMBER:

036-5326380 (Shin-Etsu Silicones Europe B.V., THE NETHERLANDS)

TELEPHONE NUMBER FOR INFORMATION:

03-3246-5121 (Tokyo, JAPAN)

036-5326380 (Shin-Etsu Silicones Europe B.V., THE NETHERLANDS)

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PRODUCT NAME :

**KE-445-T**

PRODUCT CLASSIFICATION:

One Component Silicone Rubber Compound

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**SECTION 2. COMPOSITION**

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SINGLE OR MIXTURE:

Mixture

CHEMICAL IDENTIFICATION:

Organopolysiloxane mixture

HAZARDOUS COMPONENT(S):

CAS No.	EINECS	/	COMPONENT(S)	Wt %	CLASSIFICATION
96-29-7	202-496-6		Methylethylketoxime (By-product)	ca. 1	Carc.Cat.3;R40 Xn;R21 Xi;R41 R43

(See Section 8 of this MSDS for Exposure Guideline)

(See Section 11 of this MSDS for Carcinogenicity)

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**SECTION 3. HAZARDS IDENTIFICATION**

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PRINCIPAL HAZARD:

Limited evidence of a carcinogenic effect.

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**SECTION 4. FIRST AID MEASURES**

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INHALATION ; Remove to fresh air.

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SKIN contact ; Immediately remove product from skin with dry cloth or towel, and wash exposed area with detergent.

EYES contact ; Immediately flush with plenty of water for at least 15 minutes and promptly call a physician.

INGESTION ; Wash out mouth with water provided person is conscious. Never give anything by mouth to an unconscious person. Call a physician immediately.

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**SECTION 5. FIRE FIGHTING MEASURES**

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## EXTINGUISHING MEDIA:

Foam, dry chemical, carbon dioxide or fine water spray

## SPECIAL FIRE FIGHTING PROCEDURE:

None

## UNUSUAL FIRE AND EXPLOSION HAZARD:

None

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**SECTION 6. ACCIDENTAL RELEASE MEASURES**

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## STEP TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

Shut off all ignition sources.

Contain the spill or leak.

Scrape up with rag or other material and place in container.

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**SECTION 7. HANDLING AND STORAGE**

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## PRECAUTION TO BE TAKEN IN HANDLING AND STORING:

Keep container closed when not in use.

Store in a cool place.

Keep away from heat, sparks and flame.

Do not lay the container on its side.

Use only with adequate ventilation.

Avoid prolonged breathing vapor.

Avoid contact with eyes and skin.

Contact lens wearers take appropriate precaution.

Keep out of reach of children.

\* \* \* \* \* Information about the emptied container \* \* \* \* \*

Do not re-use this container.

Keep away from heat, sparks and flame.

Do not puncture or cut this container, and do not weld on or near this container.

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**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

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**EXPOSURE GUIDELINES:**

Vendor guide ; 3ppm(TWA), 10ppm(STEL),  
AIHA WEEL\* ; 10ppm(TWA)  
[Methylethylketoxime]  
(\*AIHA WEEL = American Industrial Hygiene Association  
Workplace Environmental Exposure Level)

**RESPIRATORY PROTECTION(specify type):**

Use air-supplied breathing apparatus unless local exhaust  
ventilation is adequate or decomposed product is within AIHA  
guideline.

**VENTILATION:**

LOCAL EXHAUST: Required  
MECHANICAL(general): Adequate ventilation system  
SPECIAL: Unknown  
OTHER: Pay attention to ventilation such as local exhaust,  
mechanical and/or door open for at least 24 hours after  
application.

**PROTECTIVE GLOVES:**

Plastic film or rubber gloves

**OTHER PROTECTIVE CLOTHING OR EQUIPMENT:**

Eyewash equipment

**WORK/HYGIENIC PRACTICES:**

Keep away from heat, sparks and flame.  
Avoid prolonged breathing vapor.  
Avoid contact with eyes and skin.  
Wash hands after handling.

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**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

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**BOILING POINT:**

Not applicable

**FLASH POINT(method used):**

180 degrees C (Open cup)  
>62 degrees C (Closed cup)

**FLAMMABLE LIMITS:**

LOWER: Not determined    UPPER: Not determined

**VAPOR PRESSURE:**

Negligible (25 degrees C)

**VAPOR DENSITY(air=1):**

>1

**SPECIFIC GRAVITY:**

1.05    (25 degrees C)

**Viscosity:**

5    Pa.s(23 degrees C)

**MELTING POINT:**

Not applicable

**EVAPORATION RATE:**

<1 (Butyl Acetate=1)

Partition coefficient(Log n-Octanol/Water):

Not applicable

SOLUBILITY IN WATER:

Not soluble

APPEARANCE(color):

Milk-white, translucent

APPEARANCE(form):

Paste

ODOR:

Oxime odor

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## SECTION 10. STABILITY AND REACTIVITY

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STABILITY:

Stable

CONDITION TO AVOID:

Exposure to air or moisture until ready to use - Causes curing and methylethylketoxime vapors form gradually.

INCOMPATIBILITY(material to avoid):

Water or moisture

HAZARDOUS DECOMPOSITION OR BY-PRODUCT:

Water, moisture, or humid air can cause methylethylketoxime

Thermal breakdown of this product during fire or very high heat condition may evolve the following hazardous decomposition product: Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Nitrogen oxides. Formaldehyde.

HAZARDOUS POLYMERIZATION:

Will not occur

CONDITION TO AVOID:

None

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## SECTION 11. TOXICOLOGICAL INFORMATION

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SKIN IRRITATION:

No information is available.  
See OTHER INFORMATION.

EYE IRRITATION:

No information is available.  
See OTHER INFORMATION.

SENSITIZATION:

No information is available.  
See OTHER INFORMATION.

ACUTE TOXICITY(LD50):

No information is available.

See OTHER INFORMATION.

ACUTE TOXICITY(LC50):

No information is available.

See OTHER INFORMATION.

SUBACUTE TOXICITY:

No information is available.

See OTHER INFORMATION.

CHRONIC TOXICITY:

No information is available.

See OTHER INFORMATION.

CARCINOGENICITY:

NTP:Not listed, IARC:Not listed, OSHA REGULATED:Not listed

See OTHER INFORMATION.

MUTAGENICITY:

No information is available.

See OTHER INFORMATION.

OTHER INFORMATION:

Additional Information

Methyl Ethyl Ketoxime (MEKO)

Material will generate MEKO on exposure to humid air gradually. Male rodents exposed to MEKO vapor at high concentration throughout their lifetime developed liver cancer. But relevance to humans is uncertain now.

Please read the detail information to MEKO below.

Skin Irritation ;Causes mild irritation.  
Can be absorbed through the skin.

Eyes Irritation ;Causes severe irritation.

Acute Oral Tox. ;LD50(rat)= 4ml/kg.

Acute Inhalation Tox.;LC50(rat)= >4.8mg/l/4Hr

Inhalation Tox. ;Shows narcotic action at high concentration.

May produce blood effects.

Skin Sensitization ;Positive(guinea pig)

Neurotoxicity ;High dose can produce transient and reversible change in neurobehavioral function.  
No evidence of cumulative neurotoxicity was detected.

Carcinogenicity ;Liver carcinomas were observed in a lifetime inhalation study (ca.2 years) in which mice and rats were exposed.

These carcinomas were statistically increased in males at MEKO concentration of 375ppm. Relevance to humans is uncertain now.

Mutagenicity ;Not considered mutagenic based on

several in vitro and vivo studies.  
Other Chronic Study ;Degenerative effects on the olfactory epithelium of nasal passages occured in a concentration related manner in males and females of mice and rats at MEKO concentration of 15, 75 and 375ppm.  
Workplace Environmental Exposure Level ;Vendor guide ; 3ppm(TWA), 10ppm(STEL), AIHA WEEL ; 10ppm(TWA)

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**SECTION 12. ECOLOGICAL INFORMATION**

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BIODEGRADATION:

Not applicable

BIOACCUMULATION:

No information is available.

AQUATIC TOXICITY:

No information is available.

OTHER INFORMATION:

No ozone depleating materials(CFCs,HALONs and HCFCs) are present and used in manufacturing.

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**SECTION 13. DISPOSAL CONSIDERATIONS**

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Can be land-filled for cured product or burned in a chemical incinerator equipped with an afterburner and scrubber.  
Do not dispose the emptied container unlawfully.  
Observe all federal, state, and local laws.

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**SECTION 14. TRANSPORT INFORMATION**

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<IMO INFORMATION>

ID No.:

None

CLASSIFICATION AND CLASS:

None

PACKAGING GROUP:

None

PROPER SHIPPING NAME:

None

TECHNICAL SHIPPING NAME:

None

MARINE POLLUTANT:

None

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<DOT INFORMATION>



ID No. (49CFR 172.101):  
 NA 1993  
 HAZARD CLASS (49CFR 172.101):  
 Combustible Liquid  
 PACKING GROUP (49CFR 172.101):  
 III  
 PROPER SHIPPING NAME (49CFR 172.101):  
 Combustible Liquids, N.O.S.  
 TECHNICAL SHIPPING NAME:  
 Contains Organosilane  
 DOT REPORTABLE QUANTITY (49CFR 172.101, APP.):  
 HAZARD SUBSTANCE(S) NAME / (CAS No.), CONTENTS AND RQ  
 Not applicable

SECTION 15. REGULATORY INFORMATION

TOXIC SUBSTANCES CONTROL ACT (TSCA) STATUS:

Listed on the TSCA Inventory.

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EUROPEAN INVENTORY OF EXISTING COMMERCIAL CHEMICAL SUBSTANCES

(EINECS) STATUS:

Listed on the EINECS.

LABELING ACCORDING TO EC-REGULATIONS REQUIRED:

SYMBOL : Xn

R-PHRASE : (R-40) Limited evidence of a carcinogenic effect.

S-PHRASE : (S-36/37) Wear suitable protective clothing and gloves.

(S-51) Use only in well-ventilated areas.

CONTAINS : Methylethylketoxime ca. 1 %

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WGK CLASSIFICATION (Water Resources Act in Germany):

WGK=1

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SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 (SARA)

TITLE III SECTION 313 SUPPLIER NOTIFICATION:

This regulation requires submission of annual reports of toxic chemical(s) that appear in section 313 of the emergency planning and community Right-To-Know Act of 1986 and 40 CFR 372.

This information must be included in all MSDS's that are copied and distributed for the material.

The toxic chemical(s) contained in this product are:

CHEMICAL NAME/(CAS No.) AND CONTENTS

\*\* None \*\*

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CALIFORNIA PROPOSITION 65:

This regulation requires a warning for California Proposition 65 Chemical(s) under the statute.



The California Proposition 65 Chemical(s) contained in this product are:

CHEMICAL NAME/(CAS No.) AND CONTENTS

Toluene/(108-88-3) : 0.2 %

SECTION 16. OTHER INFORMATION

For Industrial Use Only

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This materials safety data sheet is offered solely for your information, consideration and investigation.

The data described in this MSDS consist of data on literature, our acquisitional data and analogical inference by data of similar chemical substance or product.

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